

(19) World Intellectual Property
Organization
International Bureau



(43) International Publication Date
11 August 2005 (11.08.2005)

PCT

(10) International Publication Number
WO 2005/072098 A2

(51) International Patent Classification: Not classified

(21) International Application Number:
PCT/US2004/042595

(22) International Filing Date:
21 December 2004 (21.12.2004)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
2004-015934 23 January 2004 (23.01.2004) JP

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(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

— without international search report and to be republished upon receipt of that report

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: ELECTRODE TOOL FOR ELECTROCHEMICAL MACHINING AND METHOD FOR MANUFACTURING SAME

(57) Abstract: An electrode tool for electrochemical machining includes a machining electrode surface (1a) . The machining electrode surface (1a) includes a conductive pattern defined by lands (3) and grooves (3a) that are formed by groove machining the electrode surface (1a) . The machining electrode surface (1a) is then molded with a hard insulating resin layer (4), and a surface of the hard insulating resin layer (4) is mechanically polished to expose the lands (3) of the conductive pattern. The lands (3) are chemically dissolved to obtain a conductive pattern (14) having a surface that is formed below a resulting insulating resin surface (2), with the height difference between the two surfaces being between 1 and 5 μm . The electrode tool allows precise surface machining of work pieces and can withstand prolonged use.



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